



# How Moon Rocks can Save the Earth

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Peter J. Schubert, Ph.D.  
Senior Director for Space & Energy Research

# Topics



- Motivation
- The ultimate answer for baseload power
- Critical Component – Oxygen extraction
  - Supersonic Dust Roaster (patent pending)
- Critical Component – Silicon beneficiation
  - Isotope Separator (US 6,630,304 & 6,618,014)
- Critical Component – Solar Power Satellites
  - Invented in 1968 by Peter D. Glaser
- Summary

# Motivation



- Humans use 447 Quads/year now
- We will need 702 by 2030
- In 26 years, need 8,500 GW extra
- Must build 328 GW per year!
  - Itaipu is largest at 15 GW (6 yrs, \$19B)
  - Mega-nuclear at 5-8 GW (8 yrs, \$25B)
- Humanity needs a **HUGE, RENEWABLE, SCALABLE, CLEAN** power source.




# We MUST use the SUN

(need 8500 GW by '30; 14,000 by '50)



<u>RENEWABLE</u>		<u>AVAILABLE GWs</u>
Wind		4000
Biomass		7000
Tide/Ocean		2000
Hydroelectric		900
Terrestrial Solar		600,000
Orbital Solar		660,000

# Terrestrial vs. Orbital Solar

<u>GROUND-BASED</u>	<u>Solar Power Satellites</u>
40% insolation	100% insolation 
880-1050 W/m <sup>2</sup>	1357 W/m <sup>2</sup>
Black-outs 12 hr/day	Black-outs 4 hrs/year
Low pollution	Very low pollution 
Regional solution	Global solution 

# SSP from Lunar Materials



- The Moon is 21% silicon
  - 7% aluminum - for metal contacts
- Lunar escape velocity = 2.4 km/s
  - For Earth  $v_e = 11.8$  km/s
  - Remember that  $K.E. = \frac{1}{2} mv^2$  (24X)
- Abundant solar power (70% at poles)
- Ultra-high vacuum ( $10^{-11}$  Torr)
- Luna has everything needed for SSP!

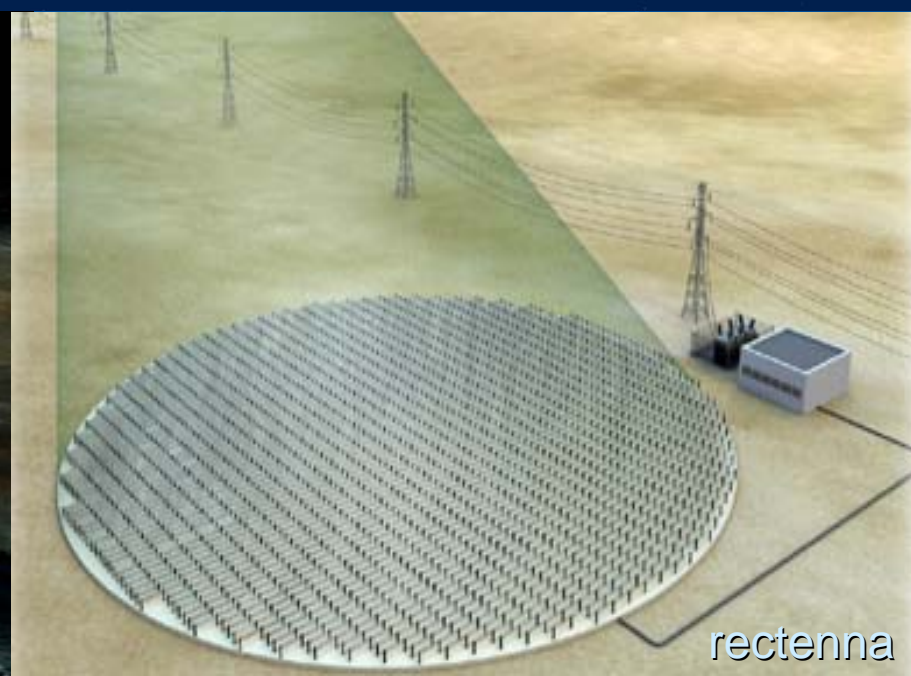
launch seen from ISS



“tower” SPS



railgun launcher



rectenna

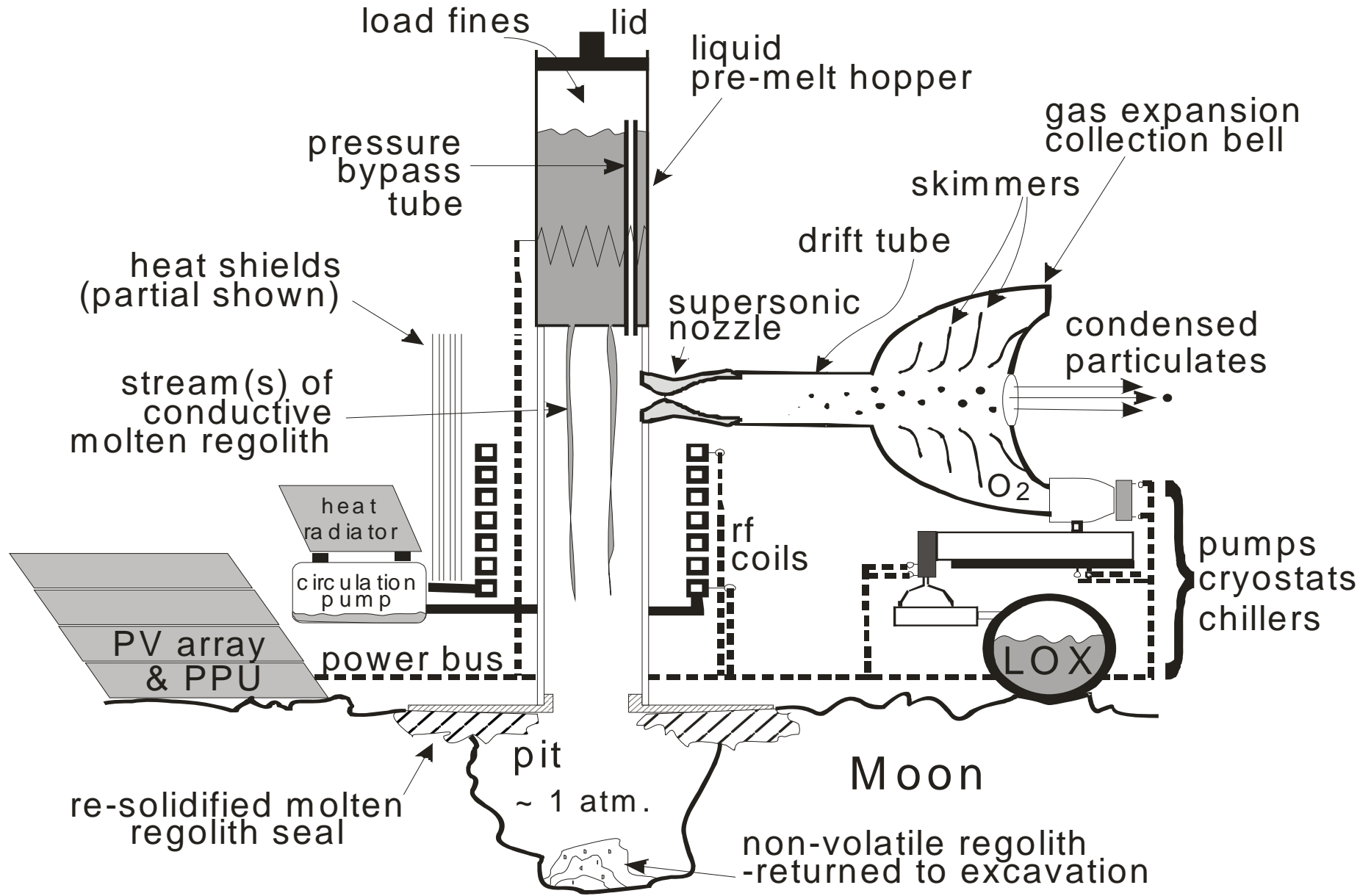
# Critical Component - Oxygen



- The Moon is 42% oxygen!!!
- Oxygen is essential for:
  - Life support
    - You need 0.84 kg/day
  - Propellant
    - 88% of mass for  $H_2+O_2$  rockets
- On-site oxygen production enables:
  - Continuous human presence
  - Larger payloads delivered to the lunar surface



# The Supersonic Dust Roaster



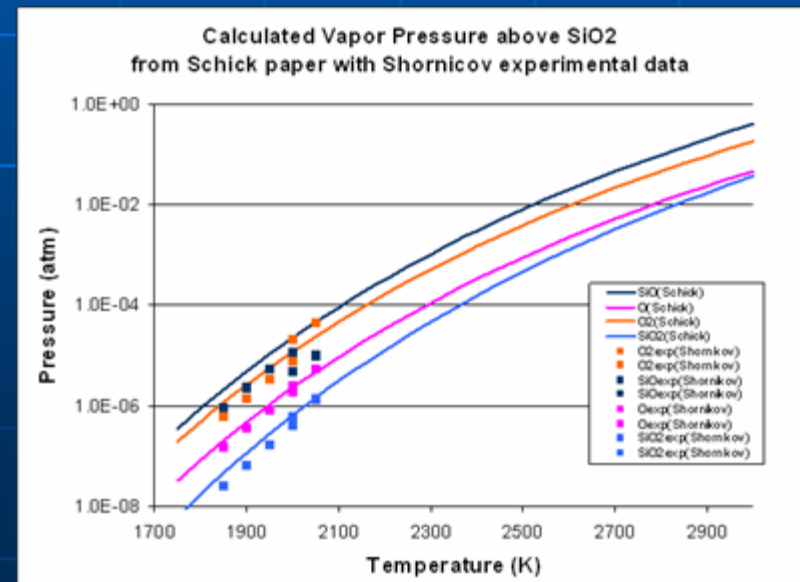
# Risk: Ultra-high Temp

- 1 atmosphere  $P_0$  needs: **3010°K**
- Radiative heat loss is BIG ( $\propto T^4$ )
- Monatomic oxygen O- ablation



$$\frac{dP_{\infty}}{dT} = \frac{h_{fg}}{(V_v - V_l)T}$$

*Clausius-Clapyron equation*

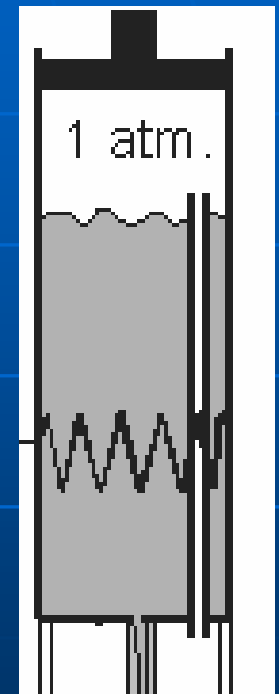


# Pre-Melt



- Sift fines to 1 mm
  - 92% will pass
- Liquify with resistance heaters
  - 1723 °K, 5-7 Poise
- Gravity fall through apertures
- Pressure equilibrate
  - Bypass tube prevents vapor lock

$$\dot{m} = \frac{\pi}{8 \cdot \eta} \left( \frac{\Delta P}{L} \right) R^4$$



# Free-fall Heating


- Inductive heating of conductive magma
  - About 25 siemens-m at 1750 K
- Insulating chamber passes rf energy
- Avoids direct contact
- Wall temperature modulated by radiation shield efficiency



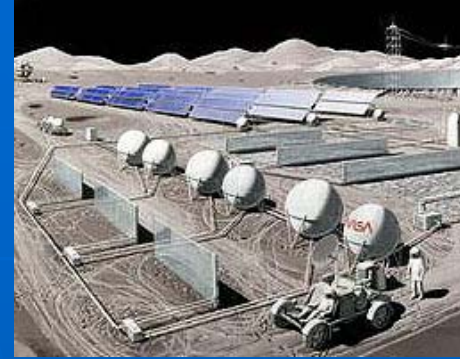


# Performance



 Component	Mass (kg)	Power (kw)	Key Assumptions
Hopper	257	49.8	50 stream apertures, 45 minute heat-up time
Free-fall shaft	143	19	Conditions based on temperature, length calculated by matching flow rate to evaporation
SS nozzle	44.8	0	Area relation to determine shape
Drift tube	9.69	0	1.8 m long, shares same area as the exit of the nozzle.
Expansion bell	1.28	0	Half sphere, tube area 5% of total exit area so we capture 95% flow.
Pumps and cryochillers	62	2.16	Mass of pumps is linearly related to the flow rate.
Passive cooling pipes	260	0	Length for radiative cooling from 1200 down to 200 K
Storage	100	0	Mass of large storage tank (buried)
Subtotal	876	<b>70.9</b>	12x12m solar panels
Grand Total	<b>1302</b>		Assumes 6 kg/kw, including power processing unit

# System Metrics



- Oxygen production rate = 8.3 kg/hr
- For 71 kW, efficiency = 8.6 kWh/kg
- Extraction efficiency = 20%
- Specific mass = 9 kg-O<sub>2</sub>/kg-regolith
- System mass = 1.3 MT
- Yearly output = 61 MT (70% sunlight)
- Ratio to launch mass = 47
  - This is 3X better than any other method!

# Critical Components - Metals

- Aluminum has many uses:
  - Metallization on solar cells
  - Electrical buses, wires, and cables
  - Structural material
  - Solid propellant
- Iron (12%) won't rust, and is used for:
  - Structural material
  - Canisters for railgun payloads
  - Rails for circumpolar railroad
    - Perpetual sunlight enables agriculture!

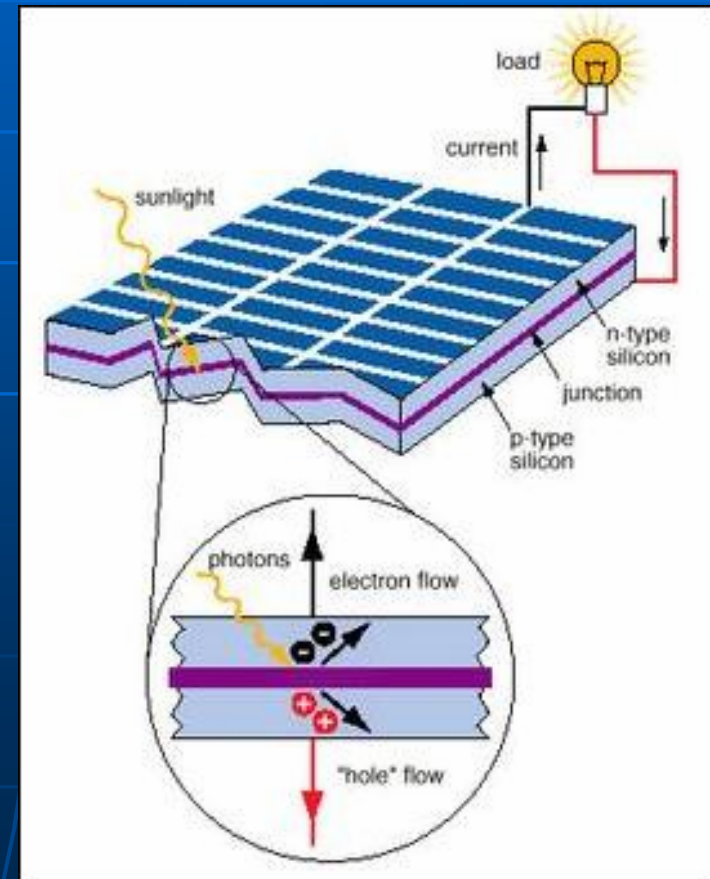
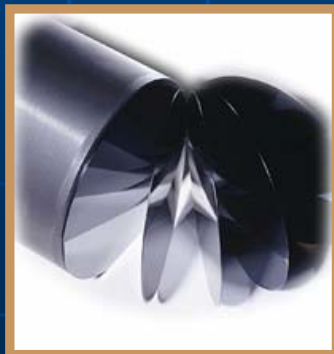


# Critical Component - Silicon

- Photons on P-N junction make power
- Make as thin as possible
- Collection efficiencies:
  - Single-crystal: 17%
  - Polycrystalline: 8%
- Orientation: cosine law

**Si** Silicon

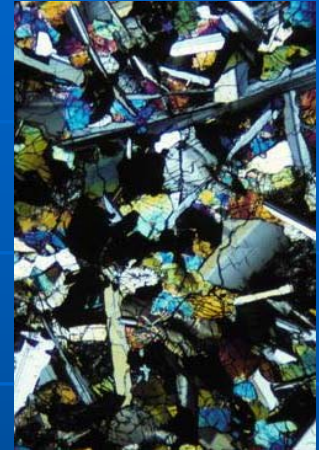
Atomic Number: 14  
Atomic Mass: 28.09



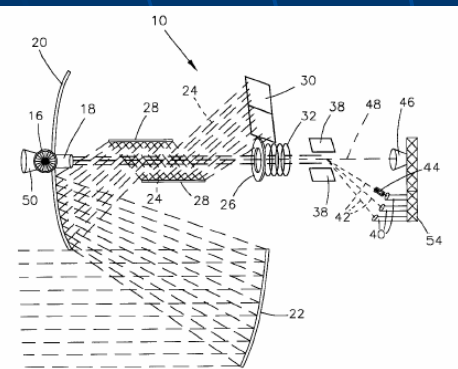


# Metals Extraction (Si, Al, Fe)

- Isotope Separator downstream of Supersonic Dust Roaster:
  - Ballista are ionized
  - Expanding plasma gated by slits
  - Transverse electric field separates by the charge/mass ratio of isotopes
  - Collect species
  - Accrete slag

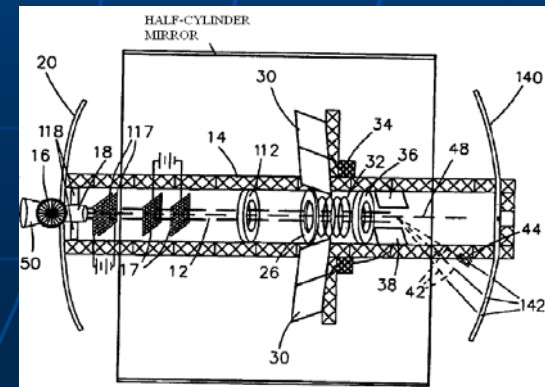


$$a = \left(\frac{q}{m}\right) \cdot E$$



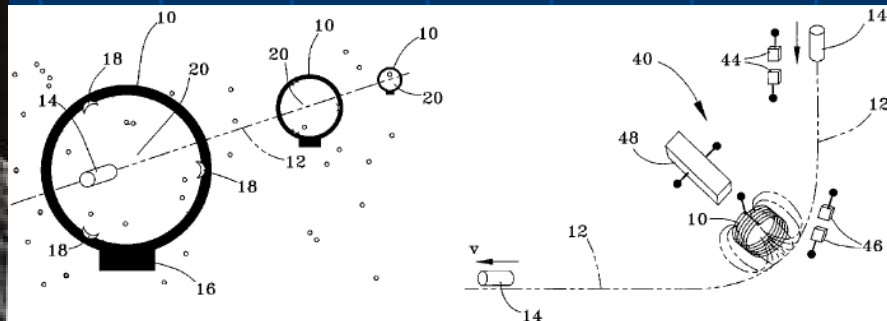
US 6,618,014  
for zero gravity

US 6,630,304  
lunar gravity



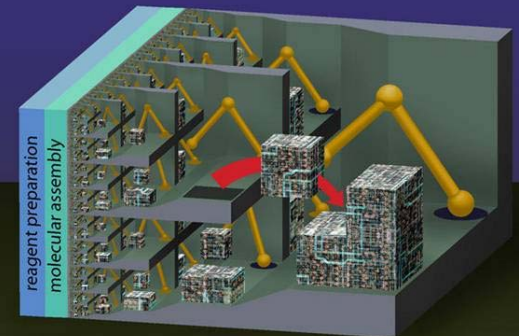
# Critical Component - SSP

- Cis-lunar architecture & infrastructure
  - Fabricate solar panels on Luna
  - Railgun launch panels in iron canisters
  - Receive canisters electromagnetically
    - US Patent 7,118,075, AIAA 43<sup>rd</sup> Prop. Cincy 07
  - Build solar arrays, link to transmitter
  - Beam low-density microwaves to earth
  - Receiving antenna directs power to grid



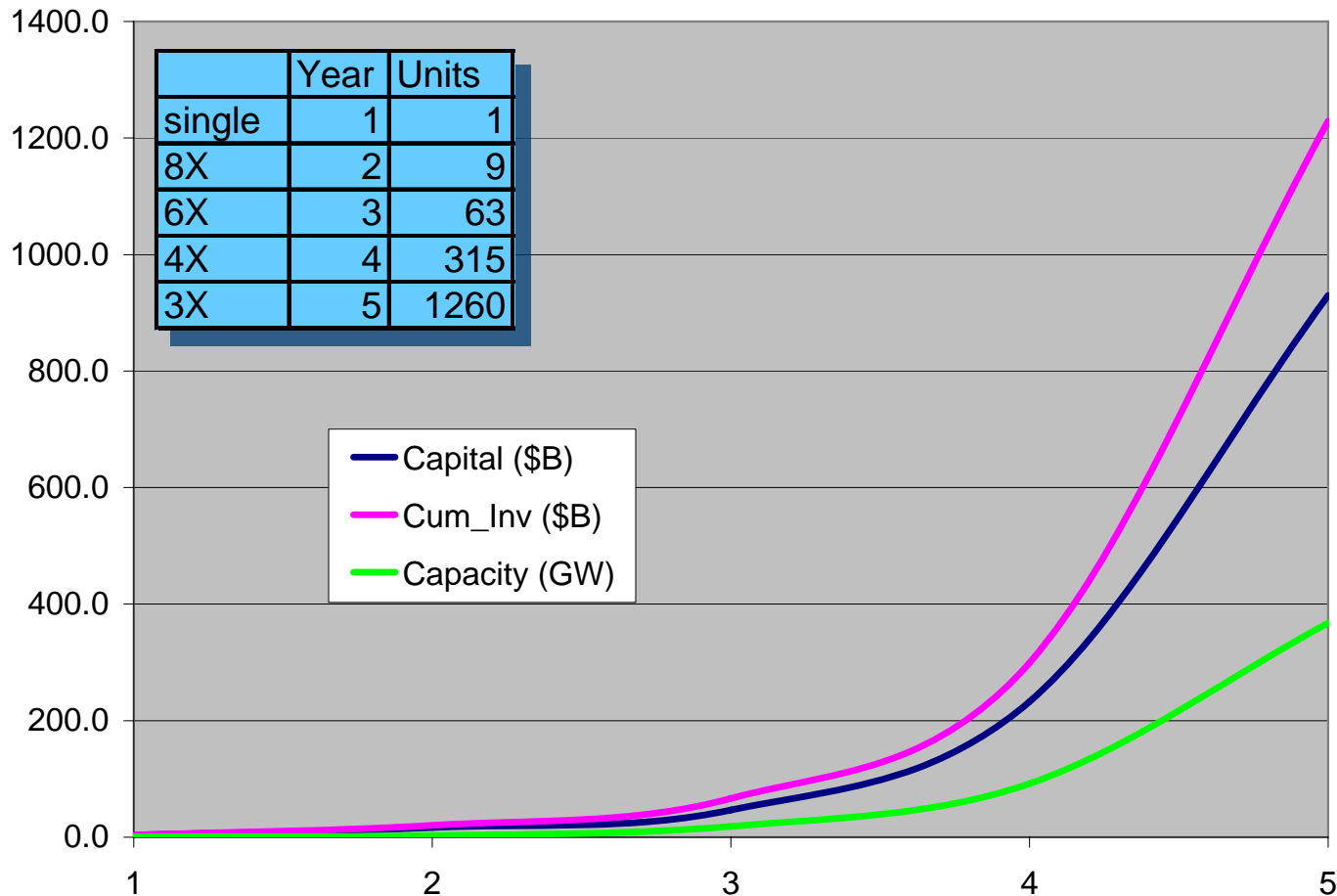
# Geometric Manufacturing

- No known power source can meet projected energy needs in time!
- New power sources must scale **GEOMETRICALLY**.
- Lunar factories which are partly self-replicating may be the only viable long-term energy solution.



# Scale-up of Lunar-based SSP

Quasi-Geometric Growth of LB-SSP



# Assumptions – prev. chart

- \$100M/yr operating expenses per unit
- No additional labor costs
  - Until tele-operated robotics take over, assume labor supplied by a government.
- Fe & Al have no monetary value
- Silicon yield is 60%
- Sunlight is 75% available (pole)
- Launch costs at NASA rates



Apollo 11 moon rocks 2.4mm



# SUMMARY

- Space Solar Power from Lunar-based materials may be the technology which saves the Earth.
- Work at Packer is advancing several component technologies
- Additional R&D at Packer addresses the entirety of human energy needs.

Peter J. Schubert, Ph.D.  
Packer Engineering, Inc.  
Naperville, IL, USA  
(630) 577-1928  
pschubert@packereng.com  
[www.packereng.com](http://www.packereng.com)

**LUNA**



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**the**

**CONTINENT**

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